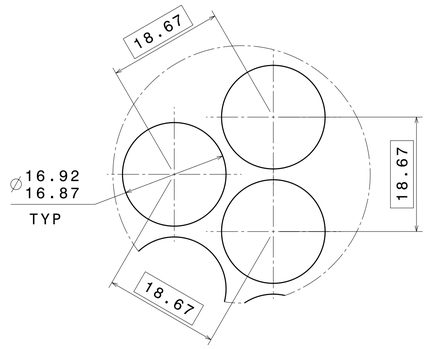
DRG NO	SH	ISS
QB21880	A of A	P3Y

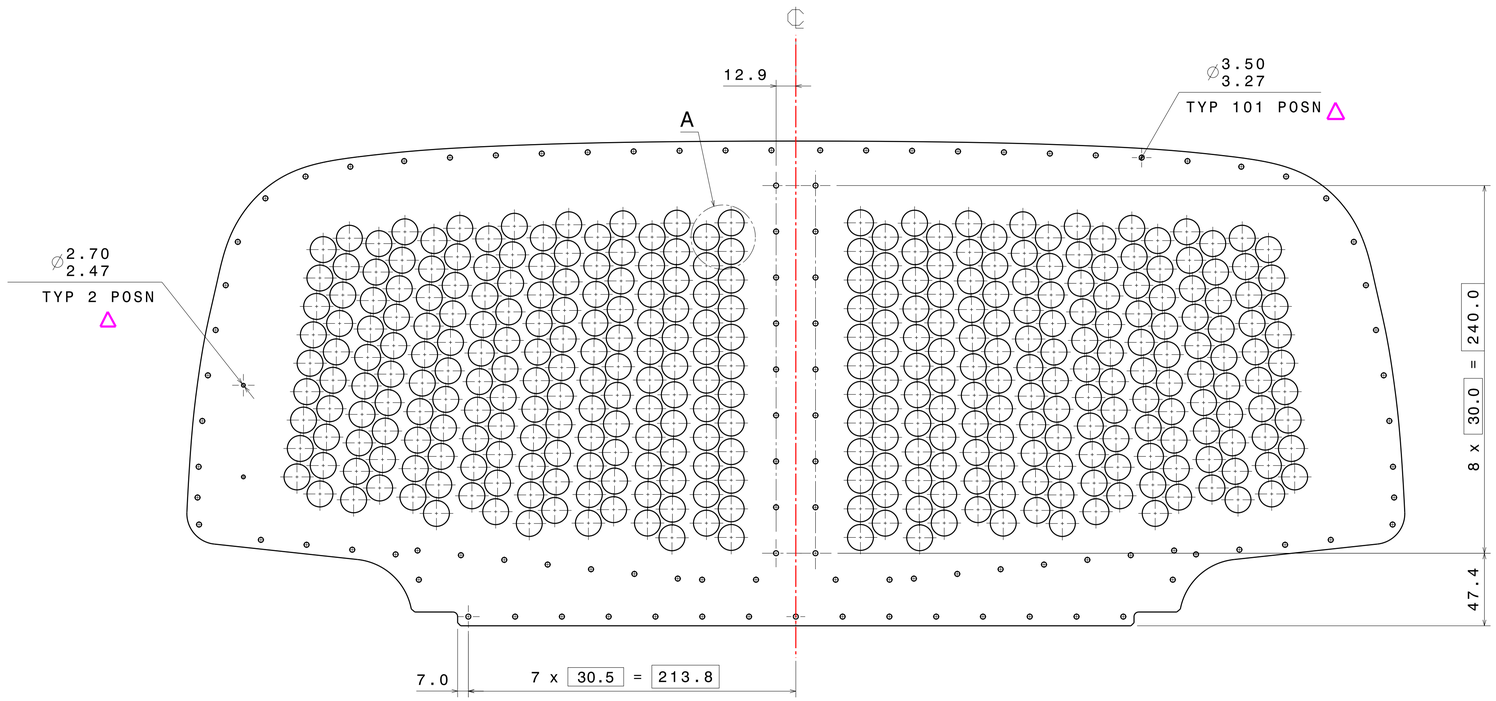
ZONE	ISS	DESCRIPTION	DATE		APPROVALS
5E, D1C	P3Y	NUMBER OF HOLES 101 (WAS 99). DIAM 2.70/2.47 TYP 2 POSN ADDED. ECR R41089 INCORPORATED.	5 MAR 2015	MODIFIED:	A CAVALLO
		CHANGE CODE: DE	5 MAR 2015	DRG CHCK:	S D CLARKE
				PROJ ENG:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
			26 MAR 2015	DSGN APRL:	D P SMITH

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ⌖ Φ0.34
4. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
5. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
6. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.



DETAIL A
TYP HOLE PATTERN
SCALE: 2:1



REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

PART MARK TO QD5016 (B) 1 & 4

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES

TOLERANCES ARE: DECIMALS		ANGLES
X.	± 1.0	± 0.5 DEG
.X	± 0.5	
.XX	± 0.25	
.XXX	± -	
SURFACE FINISH		3.2

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

DRG PER ASME Y14.5M-1994 OR BS 8888

APPLICATION

NEXT ASSY

USED ON QB05043

APPROVALS		DATE
DRAWN BY	B MITCHEM	9 OCT 2014
DRG CHCK	T CLARK	9 OCT 2014
PROJ ENG		
MFG ENGR		
TECH APRL		
DSGN APRL		
DSGN APRL	E C BULA	9 OCT 2014
CONTRACT NO		

PALL Pall Corporation
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE
PLATE INLET

SIZE	CAGE CODE	DRG NO	ISS
A1.	U0088	QB21880	P3Y

SCALE 1:1 WEIGHT SHEET A OF A

CAD LOCATION UKEH_CATDRW-133200